

## TECHNICAL FIELD

Motors include harmonic motors. One type of harmonic motor has a rotatable rotor and a surrounding nonrotatable stator. The rotor makes a single point of contact with the inner circumference of the stator. The single point of contact rotates around (i.e., rolls around) the inner circumference of the stator.

The rotor rotates a few degrees about its longitudinal axis for each complete rotation of the single point of contact about the inner circumference of the stator. In one modification, the outer circumference of the rotor and the inner circumference of the stator have gear teeth. Such motors find use in high torque, low speed motor applications. In one known variation, the rotatable rotor is above a nonrotatable stator, the rotatable rotor flexes or wobbles downward to make a single point of contact with the stator, the single point of contact rotates around an "inner circumference" of the stator, and the rotor rotates a few degrees about its longitudinal axis for each complete rotation of the single point of contact. In another type of harmonic motor, a shaft is surrounded by a shaft driving member which is brought into a single point of contact with the shaft by electro-restrictive devices, wherein the rotor rotates a few degrees for each complete rotation of the single point of contact around an inner circumference of the shaft driving member.

Harmonic drive gear trains are known. In one known design, a motor  
25 rotates a "wave generator" which is an egg-shaped member which flexes  
diametrically opposite portions of the surrounding flex-spline gear which is  
inside an outer gear. As the diametrically opposite teeth of the flex-spline gear  
contact the teeth on the outer gear, the rotatable one of the gears rotates with  
respect to the nonrotatable one of the gears.

What is needed is a new type of harmonic motor which uses at least two points of contact to rotate the rotor.

#### SUMMARY OF THE INVENTION

5 In a first expression of the invention, a harmonic motor includes a first annular member, a second member, and a device for flexing the first annular member. The first annular member has a longitudinal axis, lies in a plane perpendicular to the longitudinal axis, and is flexible along a direction which lies in the plane. The second member is substantially coaxially aligned with the  
10 first annular member and lies in the plane. One of the first annular and second members is rotatable about the longitudinal axis, and the other of the first annular and second members is nonrotatable about the longitudinal axis. The flexing device flexes the first annular member into at least two spaced-apart points of contact with the second member and sequentially flexes the first  
15 annular member to rotate the at least two points of contact about the longitudinal axis which rotates the rotatable one of the first annular and second members about the longitudinal axis. The flexing device is nonrotatable about the longitudinal axis.

Several benefits and advantages are derived from the first expression of  
20 the invention. By using at least two points of contact between the first annular and second members, the rotatable one (i.e., the rotor) of the first annular and second members is being driven by at least two points of contact by the nonrotatable one (i.e., the rotor driving member) of the first annular and second members. Driving the motor with at least two points of contact provides a more  
25 robust and more smoothly operating motor than is provided by the prior art, as can be appreciated by the artisan.

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Figure 1 is a schematic diagram of a first embodiment of the harmonic motor of the invention, wherein an array of magnets is used to flex a flex-spline gear of the harmonic motor; and

Figure 2 is a schematic diagram of a second embodiment of the harmonic motor of the invention, wherein an array of expanding and contracting members is used to flex a flex-spline gear of the harmonic motor.

Referring now to the drawings, Figure 1 illustrates a first embodiment of the harmonic motor 10 of the present invention. In a first expression of the first embodiment shown in Figure 1, the harmonic motor 10 includes a first annular member 12, a second member 14, and means 16 for flexing the first annular member 12. The first annular member 12 has a longitudinal axis 18 (seen as a point in Figure 1). The first annular member lies in a plane 20 (the plane of the paper as seen in Figure 1) perpendicular to the longitudinal axis 18. The first annular member 12 is flexible along a direction which lies in the plane 20. The second member 14 is substantially coaxially aligned with the first annular member 12 and lies in the plane 20. One of the first annular and second members 12 and 14 is rotatable about the longitudinal axis 18, and the other of the first annular and second members 12 and 14 is nonrotatable about the longitudinal axis 18. The flexing means 16 is means for flexing the first annular member 12 into at least two spaced-apart points of contact 22 and 24 with the second member 14 and for sequentially flexing the first annular member 12 to rotate the at least two points of contact 22 and 24 about the longitudinal axis 18 which rotates the rotatable one of the first annular and second members 12 and 14 about the longitudinal axis 18. The terminology "two spaced-apart points of contact" means two points of contact which are not part of the same contiguous area of contact. The flexing means 16 is nonrotatable about the longitudinal axis 18.

In one example, the second member 14 is a second annular member 26 and the first annular member 12 is disposed inside the second member 14. In another example, not shown, the second member 14 is annular or not and the first annular member is disposed outside the second member. In one  
5 modification of any of the examples, the first annular member 12 is rotatable and the second member 14 is nonrotatable. In another example, not shown, the first annular member is nonrotatable and the second member is rotatable. In one design of any of the examples and modifications, the shape of the flexed first annular member 12 is substantially egg-shaped having two points of contact 22  
10 and 24. In another designs, not shown, the shape of the flexed first annular member is arbitrary and includes a triangular shape having three points of contact, a square shape having four diagonal-end points of contact, etc.

In a second expression of the first embodiment of the invention shown in Figure 1, a harmonic motor 10 includes a first annular member 12, a second  
15 annular member 26, and means 28 for flexing the first annular member 12. The first annular member 12 has a longitudinal axis 18, and the first annular member 12 is nonrotatable about the longitudinal axis 18. The first annular member 12 lies in a plane 20 perpendicular to the longitudinal axis 18, and the first annular member 12 is flexible along a direction which lies in the plane 20. The second  
20 annular member 26 is substantially coaxially aligned with the first annular member 12 and lies in the plane 20. The second annular member 26 is rotatable about the longitudinal axis 18. The flexing means 28 is means for flexing the first annular member 12 into at least two spaced-apart points of contact 22 and 24 with the second annular member 26 and for sequentially flexing the first  
25 annular member 12 to rotate the at least two points of contact 22 and 24 about the longitudinal axis 18 which rotates the second annular member 26 about the longitudinal axis 18.

In one example, the first annular member 12 has an unflexed substantially circular shape, and the second annular member 26 has a  
30 substantially circular shape. In one design, the first annular member 12 is disposed circumferentially within the second annular member 26. In one

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flex-spline gear 31, and the second annular member 26 is a harmonic-gear-train  
outer gear 33. The number of gear teeth 30 of the spline gear 31 is less than  
(such as at least two less than) the number of gear teeth 32 of the outer gear 33.  
In one application, the flexing means 16 and 28 is means for flexing the flex-  
spline gear 31 into two substantially diametrically opposite points of contact 22  
and 24 with the outer gear 33 and for sequentially flexing the flex-spline gear 31  
to rotate the at least two points of contact 22 and 24 about the longitudinal axis  
18 which rotates the outer gear 33 about the longitudinal axis 18, wherein the  
flexing means 16 and 28 is nonrotatable about the longitudinal axis 18.

In one example, the flexing means 16 and 28 includes an array 34 of spaced apart magnets 36 disposed on the inner perimeter or the inner circumference of the first annular member 12 and a magnetic stator 38 disposed inside and spaced apart from the array 34. In one implementation, the nonrotating magnetic stator 38 is operable to generate a rotating magnetic field to repel substantially diametrically opposed ones of the nonrotating magnets 36. In one application, the magnetic stator 38 is operable to magnetically repel substantially diametrically opposite ones of the magnets 36 of the array 34 in a circumferentially sequential manner to create at least two substantially diametrically opposite rotating points of contact 22 and 24 of the flex-spline gear 31 with the outer gear 33 which rotates the outer gear 33 about the longitudinal axis 18.

A second embodiment of the harmonic motor 40 of the invention is shown in Figure 2. The harmonic motor 40 includes a first annular member 42, a second annular member 44, and means 46 for flexing the first annular member 42. The first annular member 42 is substantially identical to the first annular member 12 of the first embodiment, the second annular member 44 is substantially identical to the second annular member 26 of the first embodiment,

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Several benefits and advantages are derived from the first expression of  
30 the invention. By using at least two points of contact between the first annular  
and second members, the rotatable one (i.e., the rotor) of the first annular and

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